

5/27

DART AEROSPACE	Work Order:	23584
Description: Mounting Bracket d/d 04.06.25 (P 09.06.25)	Part Number:	D2581
Drawing: D2581 Rev. A 1	Qty:	100/100

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O		d/d 05.06.16	100
2	PURCHASING	Issue P/O: 2008242 Laser cut as per Dwg D2581 Material: 304/316 SS 0.125" thick <b>Material release note required</b>		U 05.06.21	100
3	RECEIVING	Receive and Inspect for transit damage <b>Ensure material release note attached</b>	DL	05/07/18	105
4	QC	Inspect Level 6		2 05-08-03	105
5	METAL	Deburr	SAD	05/06/04	105
6	METAL	Form as per Dwg D2581 using CNC Brake	SB	05/08/24	104
7	QC	Inspect Level 5		2 05-08-24	104
8	STORES	Identify and Stock		2 05-08-24	104
9	EXPEDITING	Close W/O Cost / Part: 3.57 540 05/08/25 100		2 05/08/25	104

Rev	Date	Change	Revised By	Approved
B	98.01.14	Add Inspection Level and Dwg Ref	BW	
C	99.06.29	Re-format	DM	
D	01.07.17	Added info to step 2	SM	EC

RELEASED

EC 01.07.17

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector	
			Initial Design Mgr	Action Description Design Mgr	Sign & Date				
05/08/24	6	1 piece was over bend		scrap & destroy	3/3 05/08/24	2			

Part No: \_\_\_\_\_

PAR #: \_\_\_\_\_

Fault Category: \_\_\_\_\_

NCR: Yes  No  DQA:   

Date: 05/08/25

NOTE: Date &amp; initial all entries

QA: N/C Closed: \_\_\_\_\_

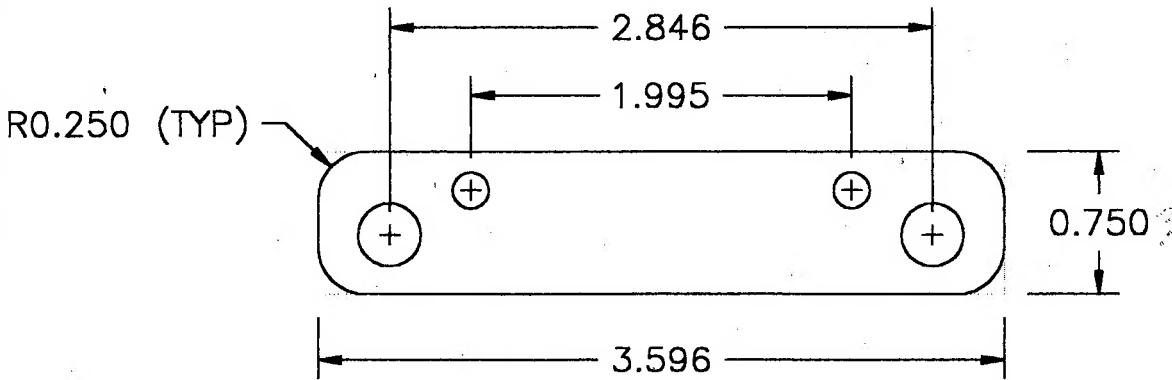
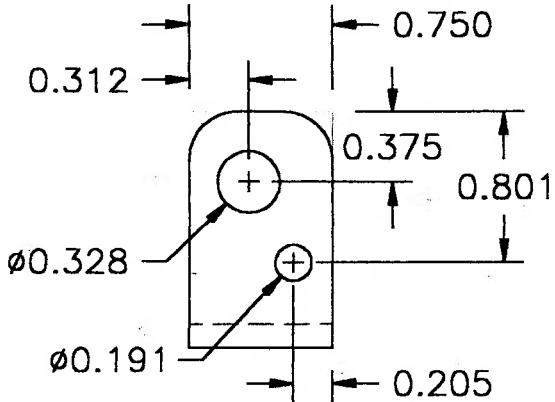
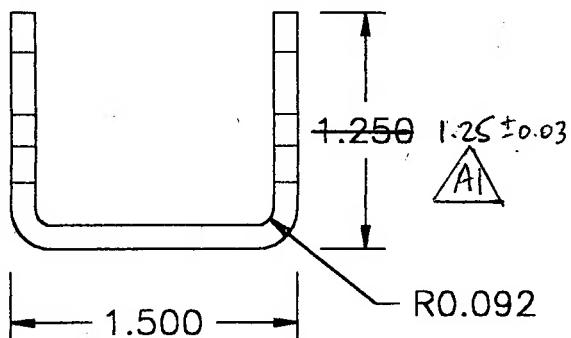
Date: \_\_\_\_\_

**DART**3 COPY ISSUED  
GARRETT

DESIGN MIKE M	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>Ben</i>	APPROVED <i>M M</i>	DRAWING NO. D2581
DATE 96.06.27		TITLE MOUNTING BRACKET

REV. A  
SHEET 1 OF 1  
SCALE  
1:1**RELEASED**

96/07/23 84

A1 ~~4 CP~~ 04.05.14 CHANGE TOLERANCE ON 1.25 DIMENSION

MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY

RETURN TO  
ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER

NO. 23584

Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Jun 16, 2005  
08:04 am

Work Order No : 0023584  
 Project Name : D2581  
 Project For : WK527  
 Work Order Type : Main  
 Main WO Number :  
 House Part Number : D2581  
 Description : Mounting Bracket  
 Manufactured : Yes  
 Amount Req'd : 100  
 Amount Done : 0  
 Start Date : 06-15-05  
 Est Finish Date : 07-05-05  
 Act Finish Date :  
 Drawings Reqd : No  
 Ok for Approval :  
 Approval Rec'd :  
 Department Code:  
 Burden Flags : NNNNNNN  
 WO Status : Open  
 Invoice State : Not Invoiced  
 Invoice Date :  
 Invoice Number :  
 Invoice Amount : 0.00  
 Order Entry No :  
 OE Value : 0.00  
 Est Mark Up : 0.000%  
 Actual Mark Up : 0.000%  
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden	0.00	0.00	0.00		
<hr/>					
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00

03/03/2005 12:43 FAX 6042729137  
Integris MetalsINTEGRIS METALS  
3/3/2005 2:16 PAGE 001/001

Fax Server

08/23/2004 12:08 FAX 6042728137

INTEGRIS METALS

007/020



中威實業有限公司

INSPECTION CERTIFICATE  
MATERIAL TEST/INSPECTION CERTIFICATEVMI  
VMI  
VMIFOLIERS  
FLAT, COLD ROLLED STAINLESS STEEL SHEET, AISI 304 (SS)  
FINISH, WITH NO MELTMARK OR MAM SERR. WITH BACKPASS,  
SPLITTED EDGE, HAS 1048 FINISH, WITH PAPER INTERLAYER,  
SPLITTED EDGE.

AISI 304

INTEGRIS METALS LTD  
CUSTOMER:S. & S. METAL INDUSTRIES  
NO. 11, SHAN YAO RD. WUCHENG  
HONGKONG TEL: 852-2711-3008  
CERTIFICATE NUMBER: 001  
DATE OF ISSUE: 2005/03/03

(ITEM/IND) SHEET	NO.	Weight (W.W.)		Heat No.	ID NO.	Physical Properties Tensile Test (ASTM A78)						Chemical Composition (%)							
		KGS	LES			TS (N/mm <sup>2</sup> )	TS (N/mm <sup>2</sup> )	EL (%)	HRB	HV	C	Si	Mn	P	S	N	Cr	N	
AST 304 ROLLED																			
ROUNDED	1	1.92	3.08	YU22845	368267364-115	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.09	YU22845	368267364-116	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.02	YU22845	368267364-117	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.91	3.07	YU22845	368267364-118	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.93	3.01	YU22845	368267364-119	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.93	3.01	YU22845	368267364-120	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-121	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-122	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-123	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-124	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-125	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-126	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-127	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-128	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-129	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-130	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-131	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-132	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-133	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-134	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-135	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-136	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-137	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-138	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-139	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-140	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-141	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-142	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-143	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-144	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-145	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-146	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-147	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-148	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-149	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-150	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-151	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-152	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-153	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-154	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-155	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-156	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-157	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-158	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-159	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-160	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-161	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-162	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-163	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-164	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-165	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-166	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-167	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-168	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-169	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-170	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-171	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-172	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-173	201	65	50	85	172	4	45	123	25	6	005	1918	3	
UNSHARPED	1	1.92	3.12	YU132352	368267364-174	201	65	50	85	172	4	45	123	25	6	005	1918	3	
ROUND	1	1.92	3.12	YU132352	368267364-175	201													